Two-Zone Thermal Shock Test Chamber

TS2-80-40A

Custom Solution

Brief Introduction



Two-zone(Basket Type) Cold and Thermal Shock Test Chamber is a device designed to replicate a range of environmental conditions a product might face throughout its lifespan. It features two distinct compartments: one for hot and one for cold environments. The hot compartment is heated by a heating element, while the cold compartment is chilled by a refrigeration unit. Each box's temperature is independently controlled, enabling the creation of various temperature scenarios. Products are placed inside and exposed to alternating hot and cold conditions to simulate thermal shock, which is especially critical for electronic components sensitive to temperature fluctuations. This chamber is also valuable for testing product durability under extreme temperatures, relevant for industries such as aerospace and automotive. In essence, the Two-zone(Basket Type) Cold and Thermal Shock Test Chamber is crucial for product testing and quality assurance, ensuring that items can endure the environmental stresses they will likely face in real-world applications.

Technical Features:

Dimensions (mm)	Width	Height	Depth
Useful	500	400	400
Overall	1006	2010	1900

Temperature and humidity range:

Test tank temperature range: -70°C~180°C.

Thermal shock range: -40°C~120°C

Temperature setting range of high temperature tank: 60°C~180°C Temperature setting range of low temperature tank: -70°C~-10°C.

High temperature tank heating time from RT (room temperature) to 180°C : $\leq 45/\text{min}$ Low temperature tank Cooling time from RT (room temperature) to -70°C : $\leq 50\text{min}$

Temperature stability: ± 0.5 °C. Temperature uniformity: ± 2.0 °C.

Temperature recovery time from -40 to $120 \,^{\circ}$ C: $\leq 3 \min(\text{no-load})$

The constant thermal shock time of high and low temperature is more than 15 min

Standard conditions of use:

Use environment temperature: 5~30°C

Other parameters:

1. Controller model: Q8 color touch screen

2. Compressor model: ZF13KQE*2

Refrigerant: R-404A/R23

3. Temperature electric heating (H): 14.4 KW Temperature electric heating (L): 7.2 KW

Power supply specifications:

AC 380 V, 50/60 HZ, 3 ∮ 5 wire

Rated current:

AC 33 A, power 22 KW

This machine is dedicated to the above marked power supply, please use according to the rated power distribution. If the use area is changed, please contact our company. Service phone 400-628-2786.

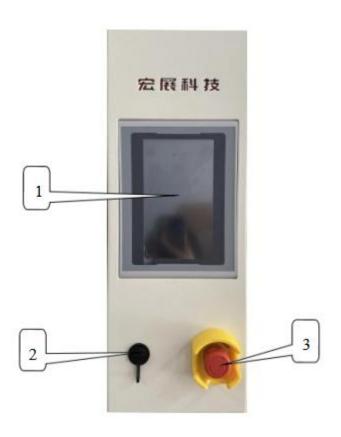
Appearance Introduction and Description:

1. Front and side of the machine



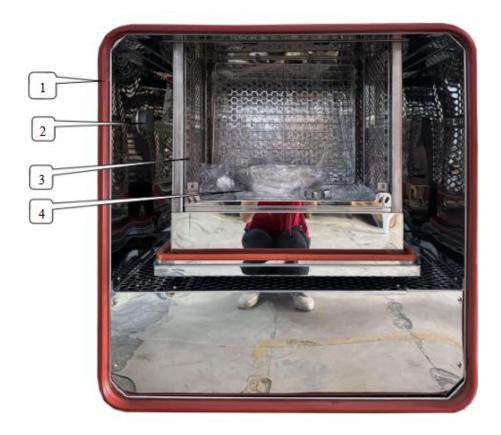
Number	Name	Illustration
1	Tricolor light	Green light means running, yellow standby, red fault
2	The control panel	Operation panel for machine operation
3	The door lock	Pull the handle door up with your hand to open it
4	The control panel	Leakage protector and safety control
5	Glass window	To observe the inner workings of the laboratory

2. Control panel



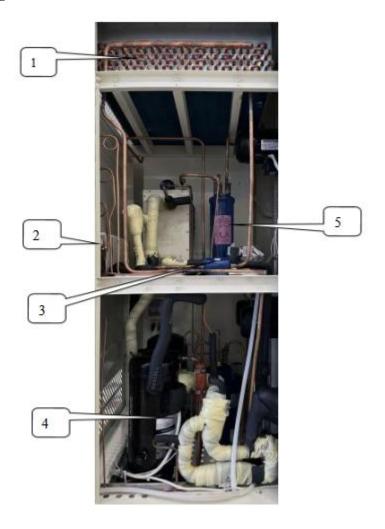
Number	Name	Illustration	
1	Controller	Touch screen programmable controller	
		(Refer to controller manual)	
2	USB interface	Used to copy curves or document-related	
		data	
3	Scram switch	Used to connect the device and cut off	
		the power supply	

3. Test area



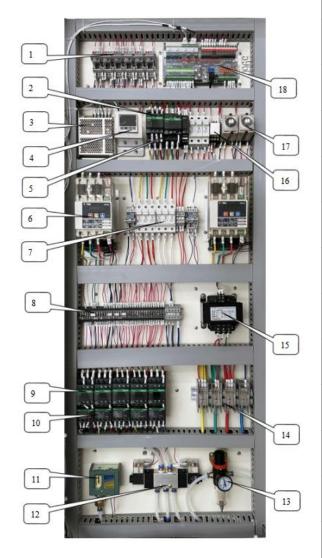
Number	Name	Illustration
1	Sealant	Heat preservation and air leakage prevention
2	Test hole	An external power supply can be plugged in from the test hole for live product testing
3	Sample rack track	Used to secure the sample holder
4	Sample holder	Used to place test products

4. The cooling machine room



Number	Name	Illustration
1	Condenser	Cool the refrigerant
2	Pressure protection controller	When the pressure in the pipeline is too high or too low, the controller will alarm
3	Filter dryer	Remove debris from the cooling system
4	Compressor	Compression refrigeration
5	Oil separator	Separate refrigerant and chilled oil

5. Power distribution room



	Intomo distanta		
1	Intermediate relay		
2	Ac contactor		
3	Dc power supply		
4	Temperature controller		
5	Underinverting phase protector		
6	Power regulator		
7	Fuse		
8	Connector terminal		
9	Ac contactor		
10	Thermal overload relay		
11	Pressure switch		
12	Solenoid valve		
13	Pressure regulating valve		
14	One in six out terminals		
15	Transformer		
16	Cold and hot valve relay		
17	Time relay		
18	Temperature controller		

Test Report:

Temperature Sensor °C	-60°C	-20°C	0°C	40°C	85°C	150°C
1	-58.7	-20.4	0.7	41.0	85.5	149.9
2	-59.2	-20.7	0.9	41.3	85.1	150.1
3	-59.5	-20.6	0.5	41.0	85.3	150.3
4	-59.7	-20.9	1.0	40.8	84.8	150.0
5	-60.0	-21.0	1.1	40.3	85.0	149.7
6	-60.3	21.3	1.5	40.7	85.5	150.0
7	-60.1	21.5	1.7	40.9	85.7	150.3
8	-59.8	21.1	1.3	41.2	85.9	150.6
9	-59.5	20.8	1.0	41.0	86.0	150.8
Temperature deviation	1.3	1.5	1.7	1.3	1.0	0.8
Temperature uniformity	1.6	1.1	1.2	1.0	1.2	1.1